

## case study

## **Yucca Chip Processor Uses LAKOS Separator To Prolong Use of Cooking Oil**

Ecuador

System: Yucca Chip Processing Plant
Solids: Yucca Chip Crumbs and Fines

**Liquid:** Cooking Oil

**Problem/Challenge:** Crumbs and Fines Decrease Usability of Cooling Oil **Solution:** LAKOS 35 gpm (8 m<sup>3</sup>/hr) Separator with Crumb Box

**Problem:** Yucca (cassava) is a staple food in many parts of South America. A popular way to eat the starchy root is when it is deep fried as chips. A yucca chip processor in Ecuador was looking for a way to extend the amount of time they could use their cooking oil before it had to be replaced. A buildup of burnt yucca crumbs and fines would cause a drop in chip flavor and appearance, making it necessary to change the oil quite frequently to maintain quality. They needed a way to remove the crumbs without changing the oil or halting production.

**Solution:** The plant installed a LAKOS 35 gpm (8 m<sup>3</sup>/hr) Separator with a crumb box on their cooking oil line. Now the hot cooking oil is continuously filtered, and crumbs are removed from the crumb box at the end of each 8-hour shift.

Prior to installing the Separator, the yucca chip plant changed 1400 liters of cooking oil every two days. After



installing the Separator and crumb box, the plant is able to change their oil every three days, a 50% extension of cooking oil life. This is saving 700 liters of oil per change at a savings of \$700 for the oil alone. The plant operates 365 days a year. Reducing oil changes saves the plant more than \$85,000 per year.

Refer to the table on the following page.

## **Return On Investment Calculations**

	Oil Usage	Oil Usage	Oil Cost Per	Savings Per	LAKOS	Payback
	Per Day	Per Year	Year @ \$1/liter	Year	Separator	Period
	(liters)	(liters)	*		Cost**	
Before LAKOS	700	255,500	\$255,500			
After LAKOS	467	170, 455	\$170, 455	\$85, 045	\$5,000	3 weeks

<sup>\*</sup> Cooking oil costs will vary by region and type of oil used



<sup>\*\*</sup> Many variables are used to determine the most efficient LAKOS Separator or Complete System for an application. For cooking oil applications of the size described in this Case Study, the average LAKOS Separator cost is \$ 5,000